Modular Drawers
R Line
Assembly Guide

• All required hardware is included.
• Please check the contents with your packing slip.
• Read instructions carefully.
• Save this document for future reference.

Safety first!
Always wear safety gloves.

Hardware
Tapping screw
Vis taraudeuse
3D6808L2
2x

Tools Required
Phillips #3

Warning! Read Before Installation
Mounting bracket heights: 18" & 24"
Mounting bracket heights: 36" & 48"

Shelving unit must be anchored to the floor or to the wall structure.

FAILURE TO INSTALL SHELVING WITH DRAWERS ACCORDING TO THE ABOVE MENTIONED REQUIREMENTS & THIS ASSEMBLY GUIDE INSTRUCTIONS COULD RESULT IN SERIOUS BODILY INJURY AND/OR PROPERTY DAMAGE.
**RE90 Filler Assembly**

Optional component

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**Mounting Bracket Assembly**

- **A** Remove the shelf directly above the drawers.
- **B** Hook the mounting brackets to the front and rear posts.
- **C** **IMPORTANT !** You must secure the rear mounting brackets in place with included screws.
- **D** Replace the shelf above the drawers.

**IMPORTANT:** Mounting brackets are stamped with letter "A" & "B" for installation depending on shelf height.

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Contact Custom Products & Services, Inc.  
Page 2/3  PH: 888-444-1202 or 651-452-0113  Email: sales@custom-products.com
Rail Assembly

To install the rails, start from the bottom.
• Note that there are right and left rails.

Free Space Between Rails

<table>
<thead>
<tr>
<th>Drawer above another drawer</th>
<th>Drawer above a RF41 roll-out shelf</th>
<th>RF41 Roll-out shelf above a drawer</th>
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<tbody>
<tr>
<td><img src="image1" alt="Diagram" /></td>
<td><img src="image2" alt="Diagram" /></td>
<td><img src="image3" alt="Diagram" /></td>
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A Insert the rear hook of the rail into the rectangular slot of the rear mounting bracket.
B Insert the front rail hooks into the square openings of the front mounting bracket. Use a hammer to secure the rail in place.

Drawer Insertion

Security Sticker

This SECURITY sticker, included in the assembly kit, must be placed on the top drawer.

See sticker 74500651